

**Step 3** Install two Z-brackets on the front edge of the lower part of the flipping cargo bed, use hardware C-2. Install seat cushion on flipping cargo bed, use hardware C-7.



**Step 4** Install main bracket on the cart. Install front part of main bracket on the cart, use hardware C-5. Sandwiched Z-Bracket between the main bracket and the cart, use hardware C-5.

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## SEAT KIT INSTALLATION INSTRUCTIONS CLUB CAR DS





**Step 5** Install rear part of flipping cargo bed onto the vertical supports. Use Hardware C-2.





**Step 6** Install arm tube to flipping cargo bed and to foot plate, make sure the bolt points outwards. Use Hardware C-1 (USE LONGER ONES ON FOOT PLATE SIDE.) NOTE: install triangle brackets between armrest and footplate.





**Step 7** Install roof struts to the front side of the arm tube. Use Hardware C-4.

**Step 8** Reattach access engine cover. Install back cushion to the main brackets. Use Hardware C-7.





**Step 9** Install tubular pads (for 2000.5+) or back plate (for 1982 to 2000.5) to main brackets, to install front seat back. Use Hardware C-6.

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## **GRAB BAR INSTALLATION INSTRUCTIONS** FITS ALL STEELENG REAR FLIP SEAT KIT







1. First, install the sponge handle onto the grab bar. Separate the clamp and slot the grab bar into the opening. Then attach the clamp onto the grab bar angle, use two 1/4-1 3/4 bolts, four washers and two cap nuts to secure.

Tool required: 7/16 socket wrench, 7/16 spanner

- 2. Install the grab bar assembly on the foot plate by bolting the lower part of it with the brace welded below the foot plate. Use two 1/4-1 3/4 bolts, four washers and two lock nuts. Don't tighten. *Tool required: 7/16 socket wrench, 7/16 spanner*
- 3. Screw M6 nut to U-bolt all the way down to the last thread. Use U-bolt to attach the bracket on the grab bar tube and attach M6 lock nuts on. The correct position of the U bolt should hold the cargo bed as flat and even. Once position is ok, tighten both lock nuts and nuts. *Tool required: 10mm spanner*
- 4. Then tighten the bolts below the foot plate.

Please refer to below chart to identify your hardware bag# to install grab bar.

| Cart Style         | Hardware Bag# |  |  |
|--------------------|---------------|--|--|
| EZGO TXT           | B-7           |  |  |
| Club Car DS        | C-8           |  |  |
| Yamaha G14-G22     | E-7           |  |  |
| EZGO RXV           | R-5           |  |  |
| Club Car Precedent | A-6           |  |  |
| Yamaha Drive       | D-7           |  |  |
|                    |               |  |  |



|   | Hex bolt 1/4-1 3/4 | 4 | Clamp       | 2 | Nut M6 | 2    |
|---|--------------------|---|-------------|---|--------|------|
|   | Flat washer 1/4    | 8 | Bracket     | 2 |        |      |
| ſ | Cap nut 1/4        | 2 | U-Bolt      | 1 |        | - 14 |
| ſ | Lock nut 1/4       | 2 | Lock nut M6 | 2 |        | 1    |

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