



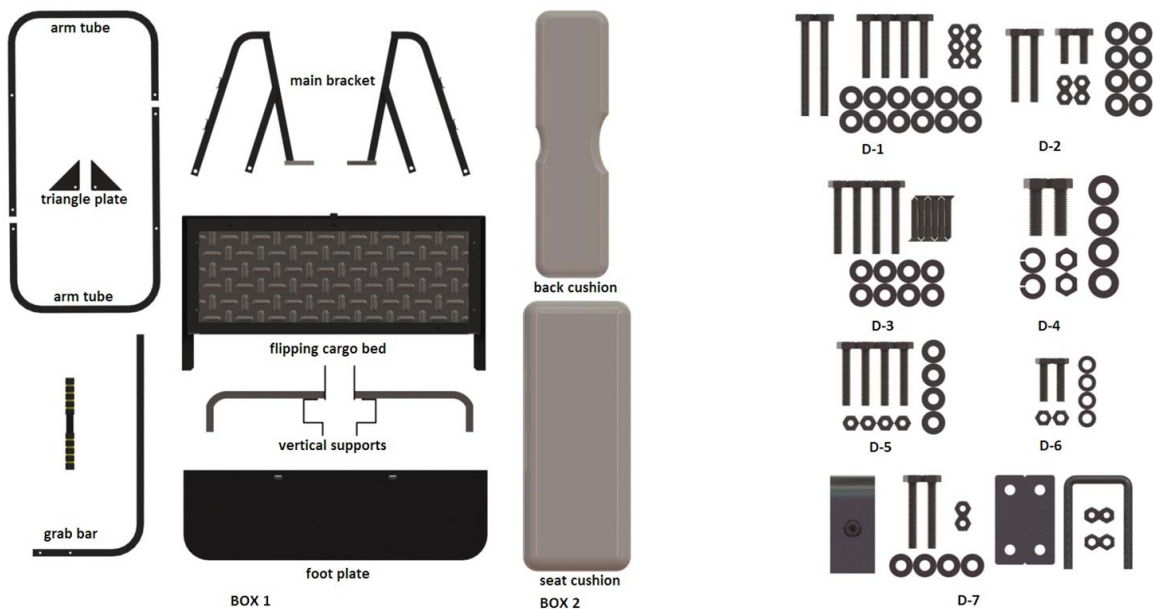
Installation Instructions for

# Yamaha G29/DRIVE Rear Flip Seat Kit



**Warning:** This rear flip seat may require two people for installation, any improper operation may cause damage due to high weight of this item.

Tips before installation: 1. Keep all original fasteners before finishing installation. 2. Don't tie up any fasteners before finish.





# Installation Instructions for

# Yamaha G29/DRIVE Rear Flip Seat Kit



Step 1: Take off canopy / front backrest cushion pad / rear roof support bars (Plastic and steel both) / main brackets (with bag holder and basket) / plastic access panel cover.



Step 2: Install main brackets on cart using original factory hardware.

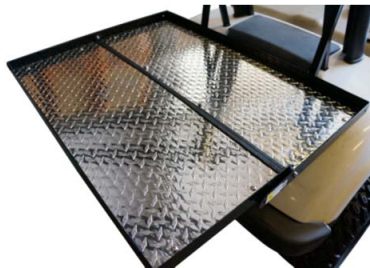


Step 3: Install two rear roof supports on main brackets using hardware D-5

Step 4: Install plastic water drain rear roof support bars on steel rear roof support bars using original factory fasteners.



Step 5: Install vertical supports on cart's bagwell area using hardware D-6, install access panel cover back to cart using original factory fasteners.



Step 6: Install flipping cargo bed on vertical support and main brackets using hardware D-2.



Step 7: Install foot plate on vertical supports using hardware bag D-4.



Step 8: Install arm tubes, the bolt points outwards. Use hardware D-1. USE LONGER ONES ON FOOT PLATE SIDE. NOTE: install triangle brackets between armrest and footplate



Step 9: Install front backrest cushion using self-tapping screws. Install bottom cushion using (6) self-tapping screws from hardware D-3. install rear seat backrest cushion using hardware D-3 with backrest cushion support bracket.

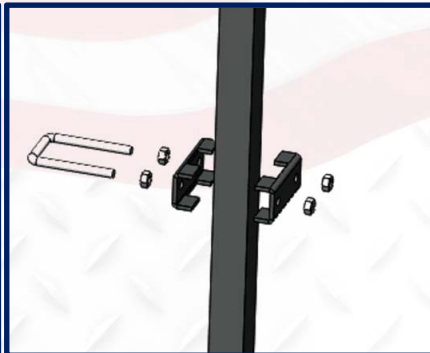


Step 10: Install canopy on cart using original factory fasteners. Tie up all fasteners when finish all parts installation.

GRAB BAR installation is on another page.

# GRAB BAR INSTALLATION INSTRUCTIONS

## FITS ALL STEELENG REAR FLIP SEAT KIT



1. First, install the sponge handle onto the grab bar. Separate the clamp and slot the grab bar into the opening. Then attach the clamp onto the grab bar angle, use two 1/4-1 3/4 bolts, four washers and two cap nuts to secure.

*Tool required: 7/16 socket wrench, 7/16 spanner*

2. Install the grab bar assembly on the foot plate by bolting the lower part of it with the brace welded below the foot plate. Use two 1/4-1 3/4 bolts, four washers and two lock nuts. Don't tighten.

*Tool required: 7/16 socket wrench, 7/16 spanner*

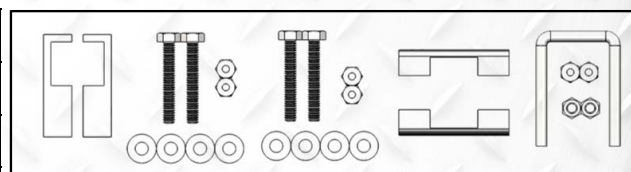
3. Screw M6 nut to U-bolt all the way down to the last thread. Use U-bolt to attach the bracket on the grab bar tube and attach M6 lock nuts on. The correct position of the U bolt should hold the cargo bed as flat and even. Once position is ok, tighten both lock nuts and nuts.

*Tool required: 10mm spanner*

4. Then tighten the bolts below the foot plate.

Please refer to below chart to identify your hardware bag# to install grab bar.

Cart Style	Hardware Bag#
EZGO TXT	B-7
Club Car DS	C-8
Yamaha G14-G22	E-7
EZGO RXV	R-5
Club Car Precedent	A-6
Yamaha Drive	D-7



Hex bolt 1/4-1 3/4	4	Clamp	2	Nut M6	2
Flat washer 1/4	8	Bracket	2		
Cap nut 1/4	2	U-Bolt	1		
Lock nut 1/4	2	Lock nut M6	2		