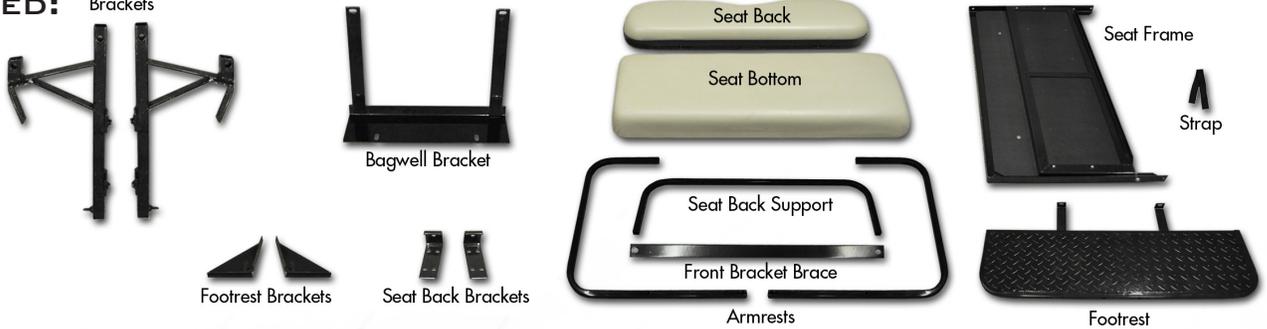




STEEL: 18116,18117,18118
ALUMINUM: 18136,18137,18138
REAR FLIP SEAT
WILL FIT YAMAHA DRIVE
INSTALLATION INSTRUCTIONS

INCLUDED: Brackets



1
Remove hardware from struts and take off canopy. Retain hardware. You will need it later.



2
Remove hardware from gutters. Retain hardware from gutters. You will need it later. Remove gutters by sliding them upward.



3
Remove rear strut from both sides. Retain all hardware. You will need it later.



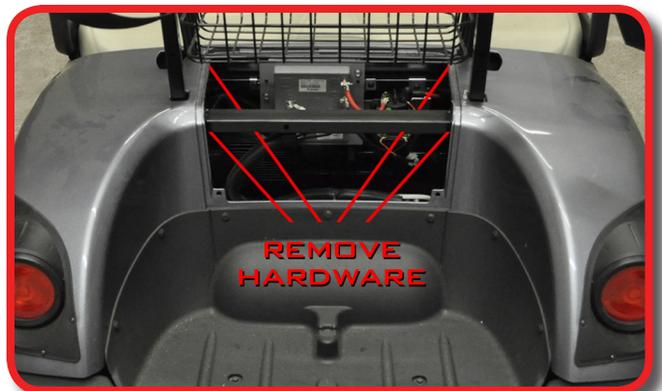
4
Remove seat back. Retain hardware. You will need it later.



5
Remove motor cover panel by popping out plastic rivets. Retain hardware. You will need it later.



6
Take off basket by removing hardware located inside motor cover compartment. Retain hardware. You will need it later.



7
Place front brackets into golf cart. Install hardware removed in step 6.



8
Attach rear struts to brackets using hardware retained from step 3.



9
Attach front bracket brace to brackets using hardware from pack 2.

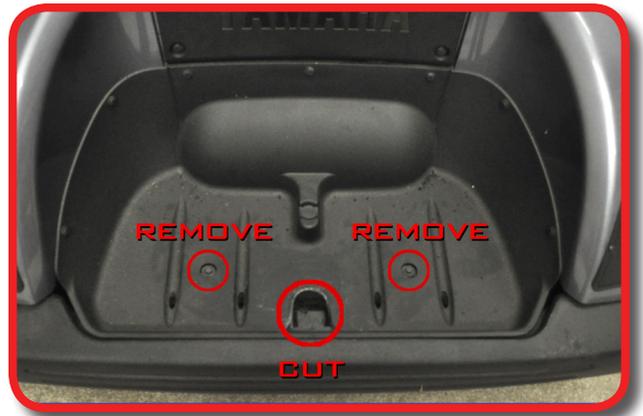


10
Attach seat back to brackets using hardware retained from step 4.



11

Cut plastic divider in bagwell. Remove factory bolts from bagwell and then make the hole larger by drilling it out with a 7/16 drill bit through the top and bottom of the frame.



12

Attach bagwell bracket using hardware from pack 1.



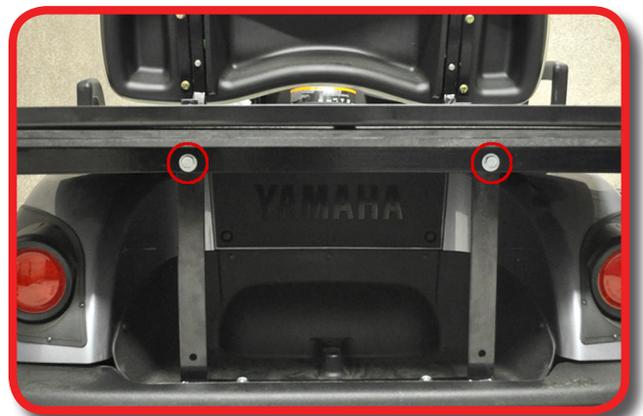
13

Attach seat frame to brackets using hardware from pack 2. *Leave all hardware finger tight until later.



14

Attach seat frame to bagwell brackets using hardware from pack 2.



15

Attach seat back support and armrests to seat frame using hardware from pack 3.



16

Be sure to use two washers from hardware pack 3 between seat back support and armrest as shown.



17

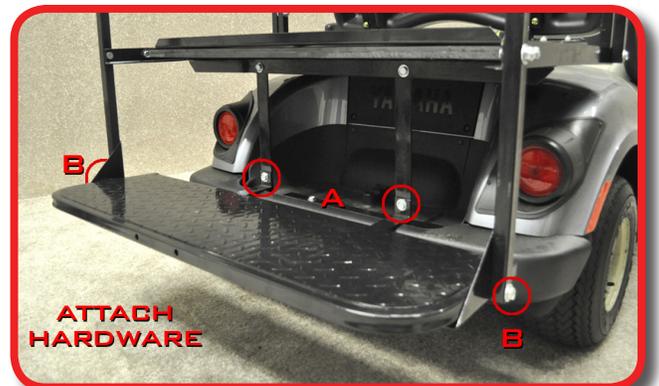
Attach armrests to rear portion of seat frame using hardware from pack 3.



18

(A) Attach footrest bagwell bracket using remaining hardware from pack 2.

(B) Attach footrest brackets to footrest and armrest using remaining hardware from pack 3.



19

Attach seat back brackets to seat back using hardware from pack 5 and tighten.



20

Attach seat back to seat back support using hardware from pack 4. Now you can tighten all hardware.



21

Attach seat bottom and strap to seat frame using hardware from pack 6.



22

Insert gutters and attach canopy using hardware from step 1.



INSTALLATION COMPLETE