



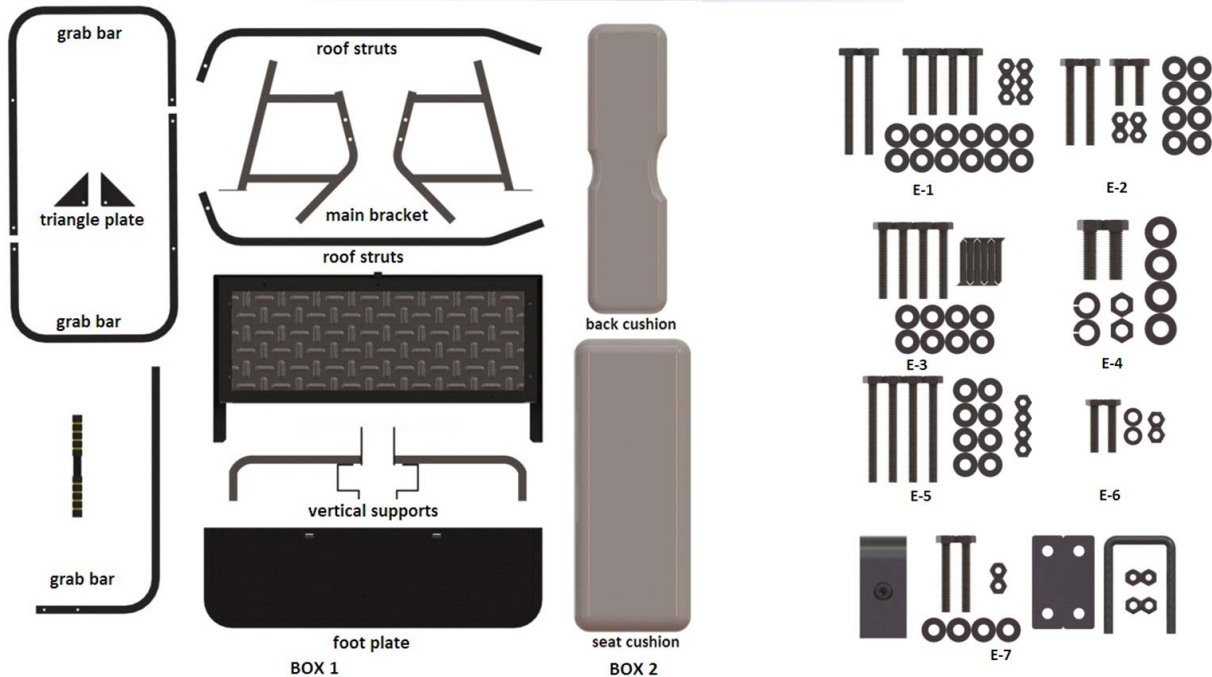
Installation Instructions for

Yamaha G14-G22 Rear Flip Seat Kit



Warning: This rear flip seat may require two people for installation, any improper operation may cause damage due to high weight of this item.

Tips before installation: 1. Keep all original fasteners before finishing installation. 2. Don't tie up any fasteners before finish.





Installation Instructions for

Yamaha G14-G22 Rear Flip Seat Kit



1. Take canopy / rear roof supports / main bracket / basket / engine cover off the cart, keep (4) factory bolts took off from main bracket for future use.



2. Install main brackets using (4) factory bolts (from step 1).



3. Install seat cushion on cargo bed using (6) screws of E-3.



4. Install vertical supports using (2) factory bolts on bagwell liner.



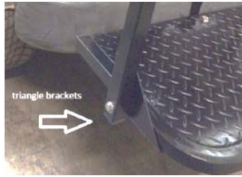
5. Install cargo bed on main brackets / vertical supports using (4) bolts / nuts / washers of E-2, USE LONGER ONES ON VERTICAL SUPPORTS SIDE.



6. Install foot plate on vertical supports using (2) bolts / nuts / washers of E-4.



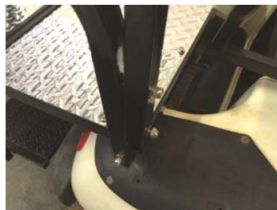
7. Install arm tube on cargo bed / foot plate using hardware E-1, USE LONGER ONES ON FOOTPLATE SIDE. NOTE: install triangle brackets between arm tube and footplate.



8. Install rear seat backrest cushion using (4) bolts of E-3.



9. Install front backrest cushion using factory bolts.



REAR ROOF SUPPORT

For G14-G19 cart owner.

•Install rear roof supports using (4) bolts / nuts / washers of E-5 on arm tube.



•Install canopy on rear roof supports using (2) bolts / nuts / washers of E-6. Using factory bolts / nuts / washers install on front holes.



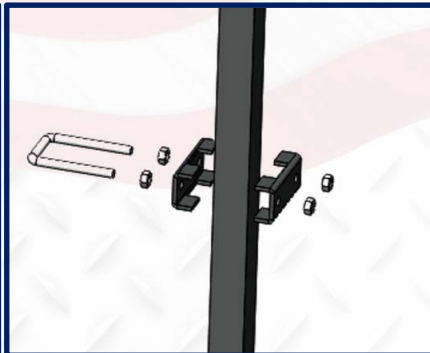
For G22 cart owner.

Install factory rear roof supports on side holes of main brackets using (4) factory bolts / nuts / washers.

GRAB BAR installation is on another page.

GRAB BAR INSTALLATION INSTRUCTIONS

FITS ALL STEELENG REAR FLIP SEAT KIT



1. First, install the sponge handle onto the grab bar. Separate the clamp and slot the grab bar into the opening. Then attach the clamp onto the grab bar angle, use two 1/4-1 3/4 bolts, four washers and two cap nuts to secure.

Tool required: 7/16 socket wrench, 7/16 spanner

2. Install the grab bar assembly on the foot plate by bolting the lower part of it with the brace welded below the foot plate. Use two 1/4-1 3/4 bolts, four washers and two lock nuts. Don't tighten.

Tool required: 7/16 socket wrench, 7/16 spanner

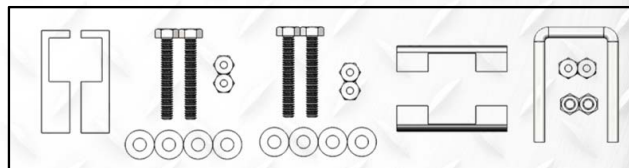
3. Screw M6 nut to U-bolt all the way down to the last thread. Use U-bolt to attach the bracket on the grab bar tube and attach M6 lock nuts on. The correct position of the U bolt should hold the cargo bed as flat and even. Once position is ok, tighten both lock nuts and nuts.

Tool required: 10mm spanner

4. Then tighten the bolts below the foot plate.

Please refer to below chart to identify your hardware bag# to install grab bar.

Cart Style	Hardware Bag#
EZGO TXT	B-7
Club Car DS	C-8
Yamaha G14-G22	E-7
EZGO RXV	R-5
Club Car Precedent	A-6
Yamaha Drive	D-7



Hex bolt 1/4-1 3/4	4	Clamp	2	Nut M6	2
Flat washer 1/4	8	Bracket	2		
Cap nut 1/4	2	U-Bolt	1		
Lock nut 1/4	2	Lock nut M6	2		