



**HARDWARE**

**Pack 1**

- 6 - 10x25mm hex bolt
- 12 - 10mm flat washer
- 6 - 10mm lock nut
- 2 - 8mm lock nut
- 2 - 10x90mm hex bolt
- 4 - 10mm flat washer
- 2 - 10mm lock nut
- 2 - 6x35mm hex bolts
- 2 - 6mm flat washers
- 2 - 6mm fender washers
- 2 - 6mm lock nuts

**Pack 2**

- 6 - 10x70mm hex bolt
- 2 - 10mm countersunk #3 bolts
- 14 - 10mm flat washers
- 6 - 10mm lock nuts
- 2 - rubber spacers
- 2 - 10mm acorn nuts

**Pack 3**

- 4 - 6x25mm hex bolt
- 4 - 6mm lock washers
- 4 - 6mm flat washers

**Pack 4**

- 2 - 10x45mm hex bolt
- 4 - 10mm flat washers
- 2 - 10mm lock nuts

**Pack 5**

- 8 - 8x35mm countersunk bolts

**GTW MACH REAR FLIP SEAT**

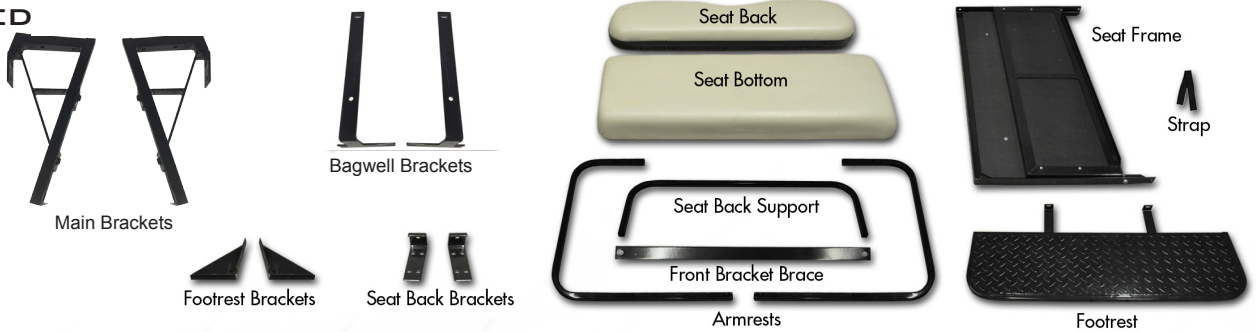
WILL FIT YAMAHA DRIVE 2 (2017-UP)

INSTALLATION INSTRUCTIONS

**MACH 1 STEEL: 01-176, 01-177, 01-178**

**MACH 2 ALUMINUM: 01-179, 01-180, 01-181**

**INCLUDED**



Remove hardware from struts and take off canopy. Retain hardware. You will need it later.

1



Remove hardware from gutters. Retain hardware from gutters. You will need it later. Remove gutters by sliding them upward.

2



# 3

Remove rear strut from both sides. Retain all hardware. You will need it later.



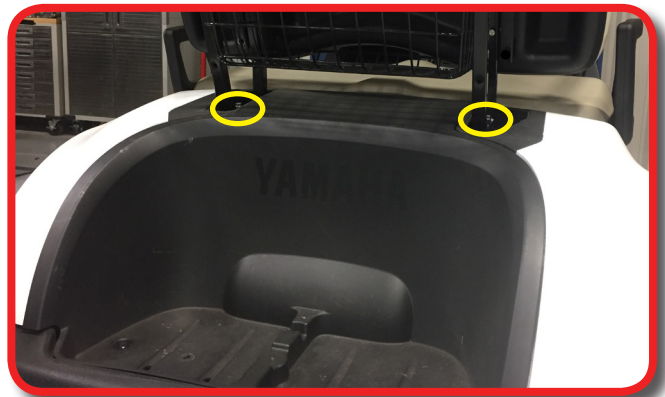
# 4

Remove seat back. Retain hardware. You will need it later.



# 5

Remove basket and retain hardware



# 6

A) Attach new main brackets with strut mounts pointing to the outside of cart. Use retained hardware from previous step.

B) Attach rear struts to main brackets using retained hardware from STEP 3



7  
Attach front bracket brace to brackets using hardware from pack 1.



8  
Attach seat back to brackets using hardware retained from step 4.



9  
Place bagwell bracket in bagwell as shown. Install 6x35mm bolts from pack 1 in outer holes and hand tighten. Measuring 3.5" from the inside edge of the bagwell nearest to the bumper mark drill location using predrilled hole of bracket as guide.



REAR BUMPER

10  
Using a 13/32" bit, drill hole through bagwell and all the way through frame. Install 10x90mm bolts from pack 1 and tighten all hardware from STEP 10 & 11.

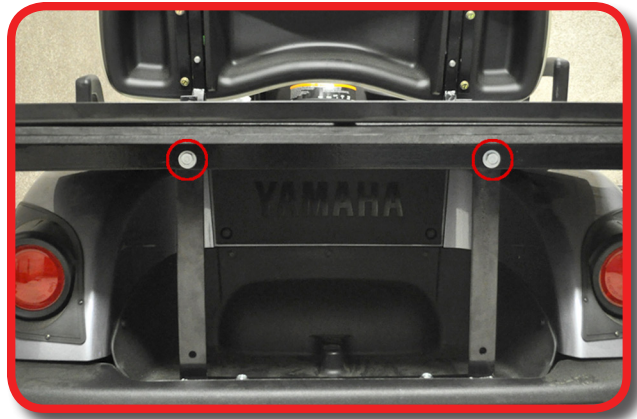
**NOTE: Gas models will need motor mount bolt under cart removed before drilling**



REAR BUMPER

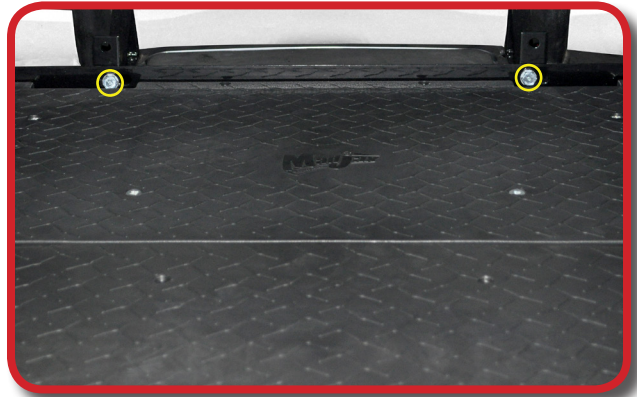
# 11

Attach bagwell bracket using hardware from pack 1.



# 12

Attach seat frame to bagwell brackets using hardware from pack 2.



# 13

Attach seat back support and armrests to seat frame using hardware from pack 2.



# 14

Be sure to use rubber spacers from hardware pack 2 between seat back support and armrest as shown.



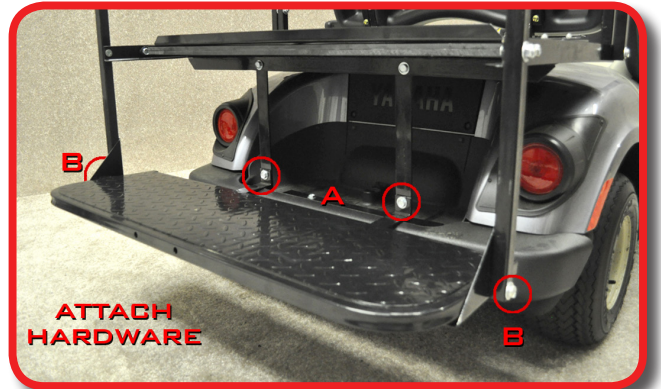
# 15

Attach armrests to rear portion of seat frame using hardware from pack 2.



# 16

(A) Attach footrest bagwell bracket using remaining hardware from pack 1.  
(B) Attach footrest brackets to footrest and armrest using remaining hardware from pack 2.



# 17

Attach seat back brackets to seat back using hardware from pack 3 and tighten.



# 18

Attach seat back to seat back support using hardware from pack 4. Now you can tighten all hardware.



# 19

Attach seat bottom and strap to seat frame using hardware from pack 5.



# 20

Insert gutters and attach canopy using hardware from step 1.



**INSTALLATION COMPLETE**