CP-0102 Power Spring

for Club Car Gas Golf Cars

- 1) Remove drive belt.
- 2) Remove 5/16" bolt that attaches driven clutch to input shaft. (keep the bolt washer and key for reinstallation)
- 3) Remove clutch from input shaft.
- 4) Remove the snap ring from the clutch post.
 - a. A press is recommended with 2 bolts about 2 inches apart to compress the clutch to remove the pressure on the snap ring. A vise or a second person will work also.
 - b. A word of warning this clutch is spring loaded. When the snap ring is removed the spring is free to recoil.
 - c. Thread a rope through the center hole and secure around the outer edges to prevent recoil (this is a safety measure)
- 5) Take Clutch apart. It is a good idea to replace the ramp shoes while you hade this apart. Ramp Shoe Kit Part number 1 Each CP-0018 (84+)
- 6) Insert new spring.
- 7) Reassemble clutch and reinstall snap ring.
- 8) Reinstall key into the input shaft install clutch, washer and bolt then tighten.

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- 9) Remove drive belt.
- 10) Remove 5/16" bolt that attaches driven clutch to input shaft. (keep the bolt washer and key for reinstallation)
- 11) Remove clutch from input shaft.
- 12) Remove the snap ring from the clutch post.
 - a. A press is recommended with 2 bolts about 2 inches apart to compress the clutch to remove the pressure on the snap ring. A vise or a second person will work also.
 - b. A word of warning this clutch is spring loaded. When the snap ring is removed the spring is free to recoil.
 - c. Thread a rope through the center hole and secure around the outer edges to prevent recoil (this is a safety measure)
- 13) Take Clutch apart. It is a good idea to replace the ramp shoes while you hade this apart. Ramp Shoe Kit Part number 1 Each CP-0018 (84+)
- 14) Insert new spring.
- 15) Reassemble clutch and reinstall snap ring.
- 16) Reinstall key into the input shaft install clutch, washer and bolt then tighten.